

## Thread Rolls

Gagemaker thread rolls are sold in matched sets of two rolls. Specify the pitch of the thread when ordering.

### UN Series Thread Rolls

"TRV" thread rolls inspect the functional fit of machine threaded parts with 60° "V" thread forms. These thread rolls are designed specifically for internal or external applications.

Internal Thread Diameters (1½" & Larger)		External Thread Diameters (1½" & Larger)	
Model	Description	Model	Description
TRVI-4P	4 pitch internal 60° "V"	TRVE-4P	4 pitch external 60° "V"
TRVI-5P	5 pitch internal 60° "V"	TRVE-5P	5 pitch external 60° "V"
TRVI-6P	6 pitch internal 60° "V"	TRVE-6P	6 pitch external 60° "V"
TRVI-8P	8 pitch internal 60° "V"	TRVE-8P	8 pitch external 60° "V"
TRVI-10P	10 pitch internal 60° "V"	TRVE-10P	10 pitch external 60° "V"
TRVI-12P	12 pitch internal 60° "V"	TRVE-12P	12 pitch external 60° "V"
TRVI-14P	14 pitch internal 60° "V"	TRVE-14P	14 pitch external 60° "V"
TRVI-16P	16 pitch internal 60° "V"	TRVE-16P	16 pitch external 60° "V"
TRVI-18P	18 pitch internal 60° "V"	TRVE-18P	18 pitch external 60° "V"
TRVI-20P	20 pitch internal 60° "V"	TRVE-20P	20 pitch external 60° "V"



### Acme and Stub Acme Thread Rolls

"TRA" and "TRSA" thread rolls inspect the functional fit of parts with 29° Acme and Stub Acme thread forms.

Acme Thread Diameters (1½" & Larger)		Stub Acme Thread Diameters (1½" & Larger)	
Model	Description	Model	Description
TRA-2P	2 pitch 29° Acme	TRSA-2P	2 pitch 29° Stub Acme
TRA-3P	3 pitch 29° Acme	TRSA-3P	3 pitch 29° Stub Acme
TRA-4P	4 pitch 29° Acme	TRSA-4P	4 pitch 29° Stub Acme
TRA-5P	5 pitch 29° Acme	TRSA-5P	5 pitch 29° Stub Acme
TRA-6P	6 pitch 29° Acme	TRSA-6P	6 pitch 29° Stub Acme
TRA-8P	8 pitch 29° Acme	TRSA-8P	8 pitch 29° Stub Acme
TRA-10P	10 pitch 29° Acme	TRSA-10P	10 pitch 29° Stub Acme
TRA-12P	12 pitch 29° Acme	TRSA-12P	12 pitch 29° Stub Acme
TRA-14P	14 pitch 29° Acme	TRSA-14P	14 pitch 29° Stub Acme
TRA-16P	16 pitch 29° Acme	TRSA-16P	16 pitch 29° Stub Acme
TRA-18P	18 pitch 29° Acme	TRSA-18P	18 pitch 29° Stub Acme



### ISO Metric Series Thread Rolls

"TRM" thread rolls inspect the functional fit of machine threaded parts with ISO Metric 60° "V" thread forms.

Internal Thread Diameters (38.1mm & Larger)		External Thread Diameters (38.1mm & Larger)	
Model	Description	Model	Description
TRMI-4P	4 mm pitch internal 60° "V"	TRME-4P	4 mm pitch external 60° "V"
TRMI-3.5P	3.5 mm pitch internal 60° "V"	TRME-3.5P	3.5 mm pitch external 60° "V"
TRMI-3P	3 mm pitch internal 60° "V"	TRME-3P	3 mm pitch external 60° "V"
TRMI-2.5P	2.5 mm pitch internal 60° "V"	TRME-2.5P	2.5 mm pitch external 60° "V"
TRMI-2P	2 mm pitch internal 60° "V"	TRME-2P	2 mm pitch external 60° "V"
TRMI-1.75P	1.75 mm pitch internal 60° "V"	TRME-1.75P	1.75 mm pitch external 60° "V"
TRMI-1.5P	1.5 mm pitch internal 60° "V"	TRME-1.5P	1.5 mm pitch external 60° "V"
		TRME-1P	1 mm pitch external 60° "V"

### National 7° X 45° Buttress Series Thread Rolls

"TRB" thread rolls inspect the functional fit of machine threaded parts with 7° X 45° Buttress thread forms.

Thread Diameter (1½" & Larger)			
Model	Description	Model	Description
TRB745-2P	2 pitch 7° X 45° Buttress	TRB745-8P	8 pitch 7° X 45° Buttress
TRB745-3P	3 pitch 7° X 45° Buttress	TRB745-10P	10 pitch 7° X 45° Buttress
TRB745-3.5P	3.5 pitch 7° X 45° Buttress	TRB745-12P	12 pitch 7° X 45° Buttress
TRB745-4P	4 pitch 7° X 45° Buttress	TRB745-16P	16 pitch 7° X 45° Buttress
TRB745-6P	6 pitch 7° X 45° Buttress		

### Trapezoidal Thread Rolls

"TRT" thread rolls inspect the functional fit of machine thread parts with trapezoidal thread forms.

Thread Diameter (38.1 mm & Larger)					
Model	Description	Model	Description	Model	Description
TRT-2P	2 mm pitch Trapezoidal	TRT-5P	5 mm pitch Trapezoidal	TRT-9P	9 mm pitch Trapezoidal
TRT-3P	3 mm pitch Trapezoidal	TRT-6P	6 mm pitch Trapezoidal	TRT-10P	10 mm pitch Trapezoidal
TRT-4P	4 mm pitch Trapezoidal	TRT-8P	8 mm pitch Trapezoidal	TRT-12P	12 mm pitch Trapezoidal

Specials- All other thread forms- Available

Prices Available Upon Request



Assorted Thread Rolls